

# PRODUCT DATA SHEET

## Post-Consumer Recyclate

# Dipolen™ S A10-74

## Recycled PP/PE Blend



Accelerating Action  
on Circularity

### Description

Dipolen™ S A10-74 is a dark grey filled polyolefin (polypropylene/polyethylene blend) post-consumer recyclate (rPO) supplied in pellets. This product is an ideal PO used where sustainability and circularity matter. Dipolen™ S A10-74 is a post-consumer recyclate including a large part of recycled post-consumer waste coming from pre-sorted household waste. It is a part of EuCertPlast certificate according to European Standard EN15343:2007 (certificate available upon request).

Due to the nature of recyclates, some variation in colour can be observed between batches.

Good demoulding properties

Available in homogenised 24-ton truckloads

### Applications

Dipolen™ S A10-74 is intended for following applications:

Injection moulding applications

This product is recommended for Hot Runners.

### Physical properties

| Property                                 | Typical value * | Unit              | Test method                  |
|--|-----------------|-------------------|------------------------------|
| Density                                  | 1000            | kg/m <sup>3</sup> | ISO 1183                     |
| Melt flow rate ( 230 °C/2.16 kg)         | 6               | g/10min           | ISO 1133                     |
| Ash content ( 950°C) <sup>1</sup>        | 11              | %                 | ISO 1172                     |
| Charpy impact strength, notched ( 23 °C) | 5               | kJ/m <sup>2</sup> | ISO 179-1/1eA                |
| Tensile modulus ( 1 mm/min)              | 1000            | MPa               | ISO 527-2                    |
| Tensile stress at yield ( 50 mm/min)     | 20              | MPa               | ISO 527-2                    |
| Moisture content                         | <0.1            | %                 | Moisture analyzer (infrared) |

\* Data should not be used for specification work

<sup>1</sup> Refers to filler content

### Processing techniques

To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2 hours at 80 °C. This product is easy to process with standard injection moulding machines.

Following parameters should be used as a guideline:

| Processing setting             | Typical value/range |
|--------------------------------|---------------------|
| Melt temperature <sup>2</sup>  | 230 °C              |
| Holding pressure <sup>3</sup>  | 350 bar             |
| Mould temperature <sup>4</sup> | 35 °C               |

<sup>2</sup> range: 210 - 260 °C

<sup>3</sup> range: 200 - 500 bar

<sup>4</sup> range: 30 - 40 °C

Injection speed: High

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

Dipolen™ is a trademark of the Borealis Group

## Post-Consumer Recyclate

# Dipolen™ S A10-74

### Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website [www.borealisgroup.com](http://www.borealisgroup.com).

### Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency.

Further information on sustainability and Design for Recycling (DfR) can be found from our websites [www.borealisgroup.com](http://www.borealisgroup.com) and [www.borealiseverminds.com](http://www.borealiseverminds.com).

### Disclaimer

Recycled plastics are subject to material inconsistencies. mtm/Exoplast makes no warranties which extend beyond the description contained herein and to the best of our knowledge, the information is accurate and reliable as of the date of publication. Because of the multitude of possible influences during the use and application of our products, the information included does not release customers and users from the obligation to examine and test them carefully. Please note that nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose. It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose as mtm/Exoplast do not know the origin of the product. Where necessary, the customer is recommended to obtain a feedstock release from the customer. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products. No liability can be accepted in respect of the use of any mtm/Exoplast product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above. The product(s) mentioned herein are not intended to be used for food contact, drinking water contact, medical, pharmaceutical or healthcare applications and we do not support their use for such applications. Otherwise, our General Terms and Conditions of Sale apply.